

# Frito-Lay, Division of PepsiCo



WI State Energy Office, Wisconsin Clean Cities  
Natural Gas for Transportation Roundtable  
January 29, 2013

# PepsiCo's Performance with Purpose...

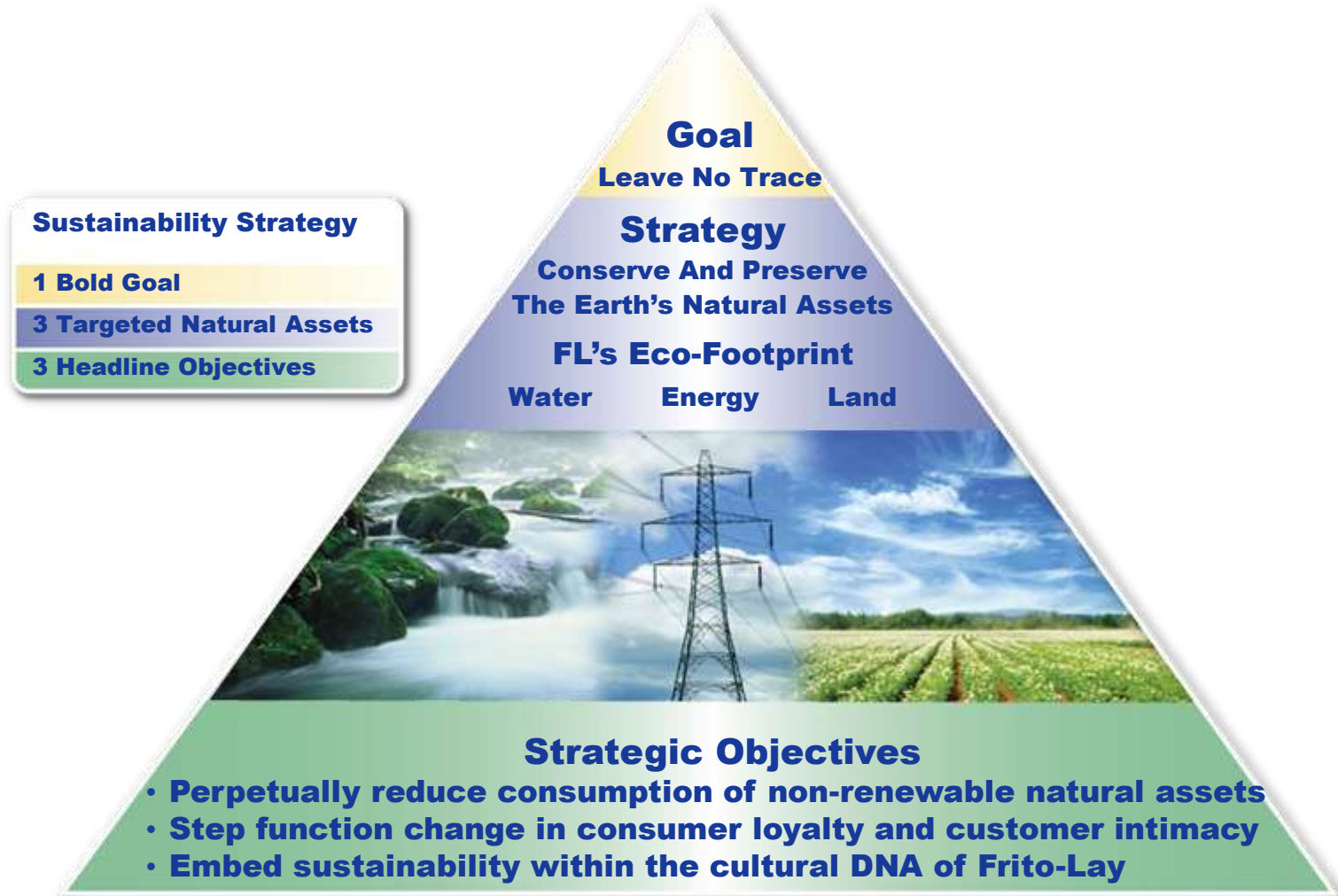


Performance with Purpose

- Company Sustainability Vision
- Projects and Results
- Fleet Operations
- CNG

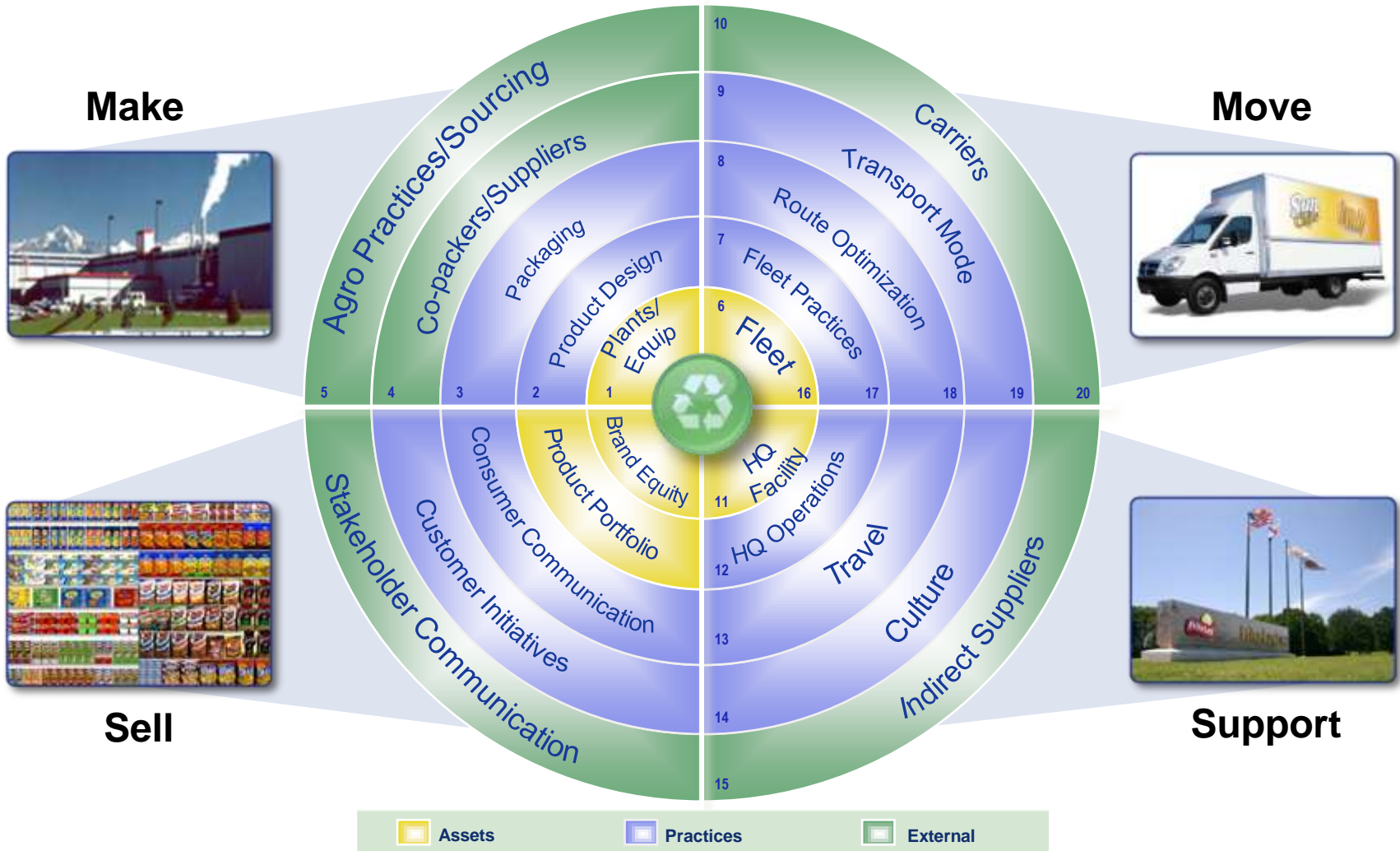


# Our Sustainability Vision: To Become a Preeminent Green Company





# Our Strategic Scope Includes Our Entire Operating Footprint, Extending to Every Partner to Whom We “Write a Check”



# SunChips... Powered by the Energy of the Sun



Modesto Solar Field...  
April, 2008 Earth Day



# PC Stack Heat Recovery.... Building Heat and Hot Water Production

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**Beloit and FF in 2009**





# Net Zero and Conventional Technologies will be Implemented System-Wide as Rates, Inflation and Business Conditions Develop... Beloit Example



**Beloit**



**Wind Turbine Power Purchase Agreement**



**Low Pressure Biomass Boiler**



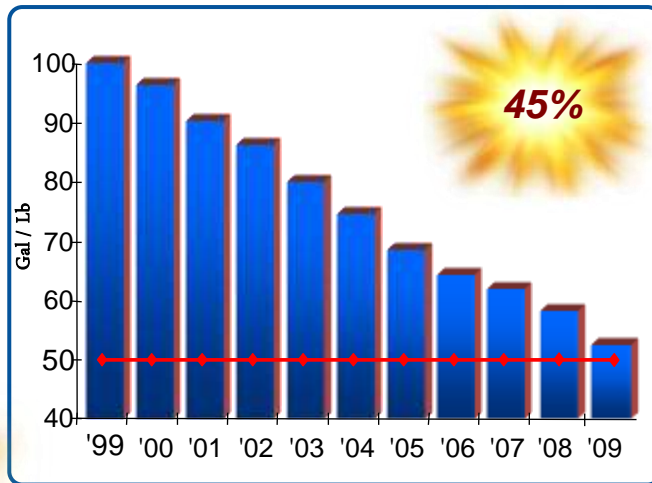
**Energy... Efficiency and Recovery**

PepsiCo Confidential

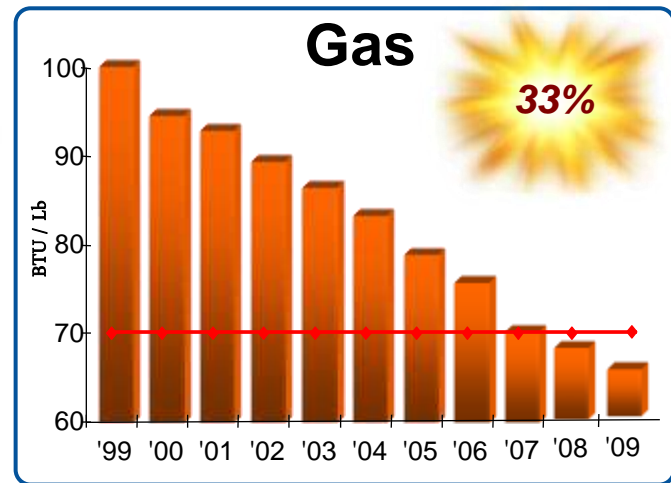
PepsiCo Confidential

# Ten Years of Continuous Improvement and Significant Productivity

## Water

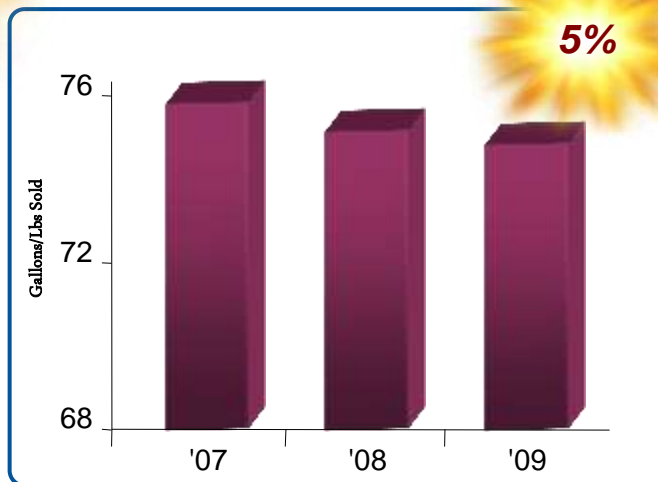


## Natural Gas

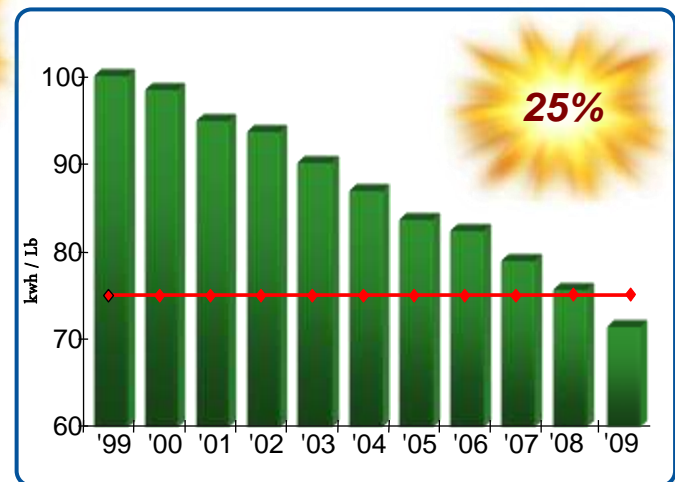


>\$70MM

## Fuel



## Electricity





# Oil is more expensive than we think...

**Military – Middle East**



**Spills**



**Refinery Fires**



**Pollution/Smog/GHGs**



# 7<sup>th</sup> Largest Fleet in North America...



# World Class Fleet



## Reliability

Provide safe, dependable vehicles for all our associates and the customers we share the roads with everyday

## Sustainability

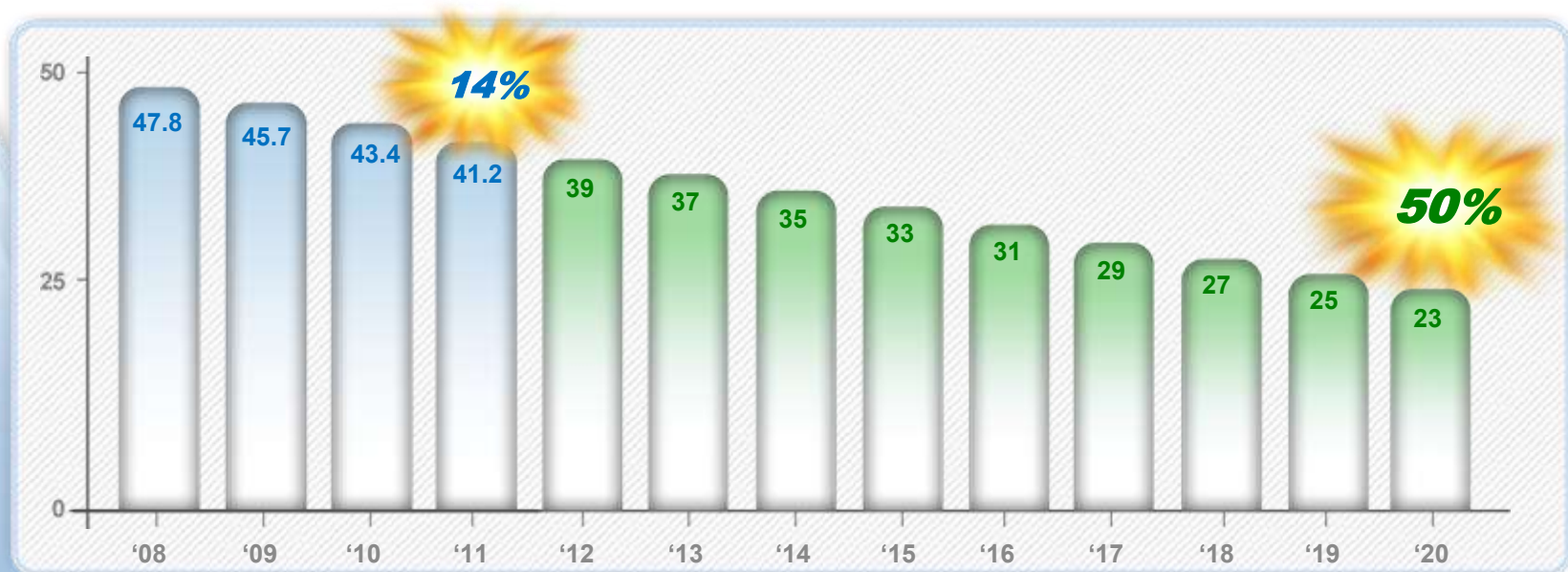
Preserve the environment and reduce green house gases while becoming one of the most fuel efficient fleets in America

## Capability

Build a powerful team of fleet professionals who continue to provide World Class Service



# We will be the most fuel-efficient fleet in America through People, Process, & Technology...



# Electric Box Trucks...



Largest All-Electric Commercial Fleet in North America  
with 280 Vehicles by the End of 2012



# Natural Gas Tractors...



2012 added 83 New Tractors to our Fleet. Saved the company about 1,100,000 Gallons of Diesel Fuel Annually



Reduces greenhouse emissions by **23%** when compared against diesel





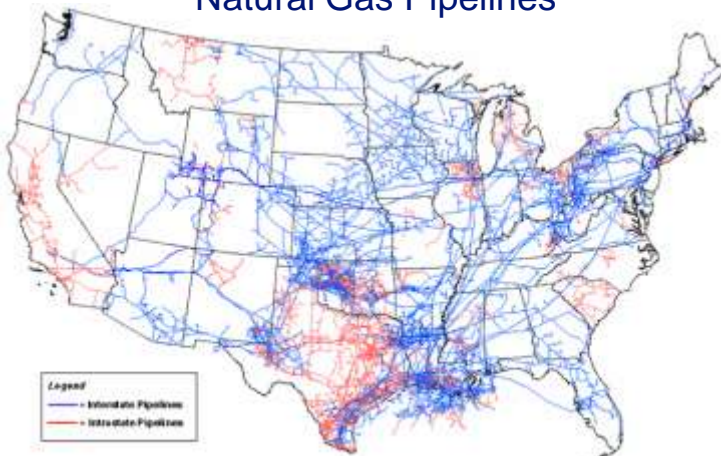
# Why CNG ?

## North American Fuel

### Natural Gas Production



### Natural Gas Pipelines



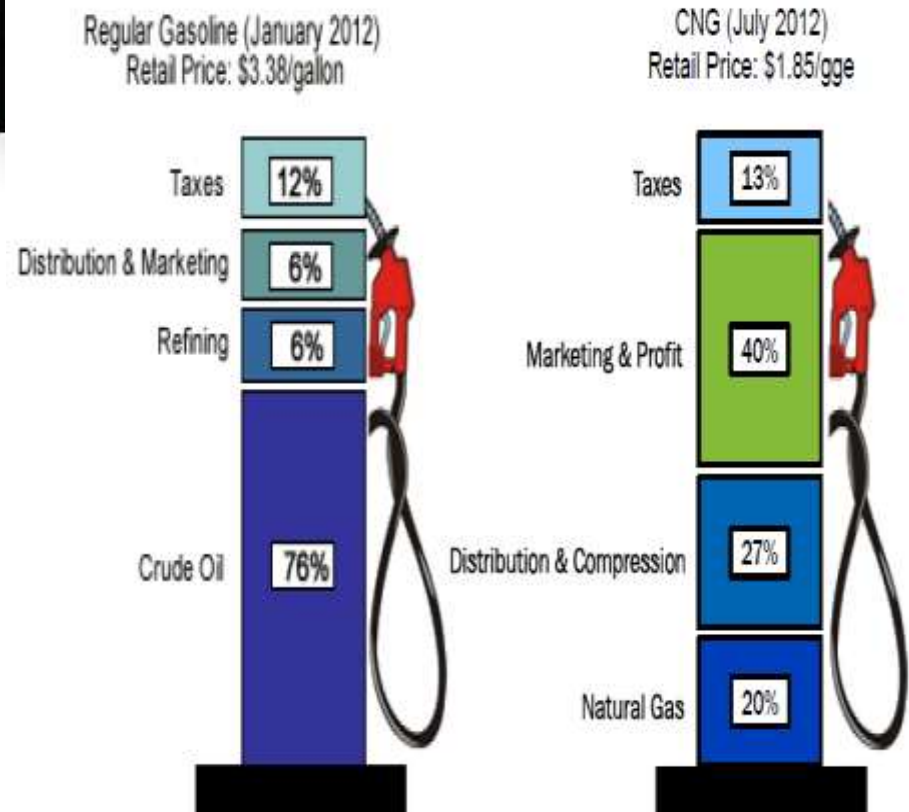
Source: Energy Information Administration, Office of Oil & Gas, Natural Gas Division, Gas Transportation Information System

### NATURAL GAS AS A FUEL SOURCE

- Natural gas is a readily available fuel, with over 98% coming from North America.
- The energy availability from known sources provides more than 150 years of available energy supply.
- There are approximately 1.5 million miles of gas pipelines in the US with service to virtually every street and community.

# WHY CNG?

- **Natural Gas is CLEAN**
  - › Mostly methane, only one carbon atom
  - › Reduces GHG by 21-27%
  - › Reduces particulate matter by up to 95%
- **Natural Gas is SAFE**
  - › Higher ignition temperature than diesel or gasoline (1000 – 1100 degrees F)
  - › Narrow range of oxygen/fuel combustion ratio (5-15%)
  - › Highly engineered tanks and components
- **Natural Gas is POWERFUL**
  - › Octane rating of ~130
  - › HD natural gas engines have equivalent torque and horsepower to diesel counterparts
- **Natural Gas is QUIET**
  - › HD engine DB level 80-90% lower than diesel

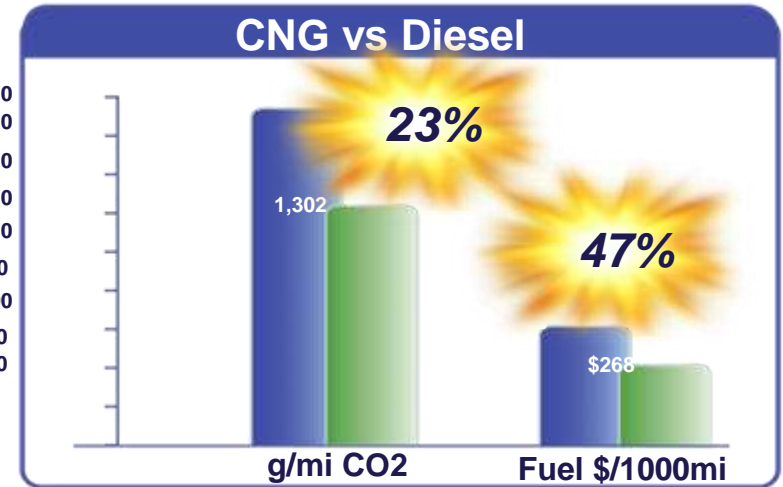


# WHY CNG?

- **Abundant & domestic fuel**
- **Fuel savings - ~ \$2.20/gallon**
- **Clean, less CO2 and other emissions**

## **Future:**

- **Opportunity to run biogas = Zero GHG**
- **Potential future tax credits on fuel and tractor**



## Fully Capable Tractor for Us

- **9L 320 hp 1000 lb-ft, automatic trans.**
- **75 – 169 gallon fuel**
- **300 – 700+ mi range**
- **SA & TA**
- **4 OEs in production**
- **12L 420hp engine due in 2013**



# CNG Operation - Key Considerations

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When Scoping CNG, We Must Solve For:

- Tractors – Range & Load
- Change Mgmt & Implementation
- Garage/Maintenance
- Training
- FUEL!



We currently face a classic “Chicken-And-Egg” challenge that we hope to break through with an innovative partnership approach with fuel providers.

➤ The National Fuel RFP will offer up our base volume commitment for station construction in exchange for aggressive pricing and preferred location.

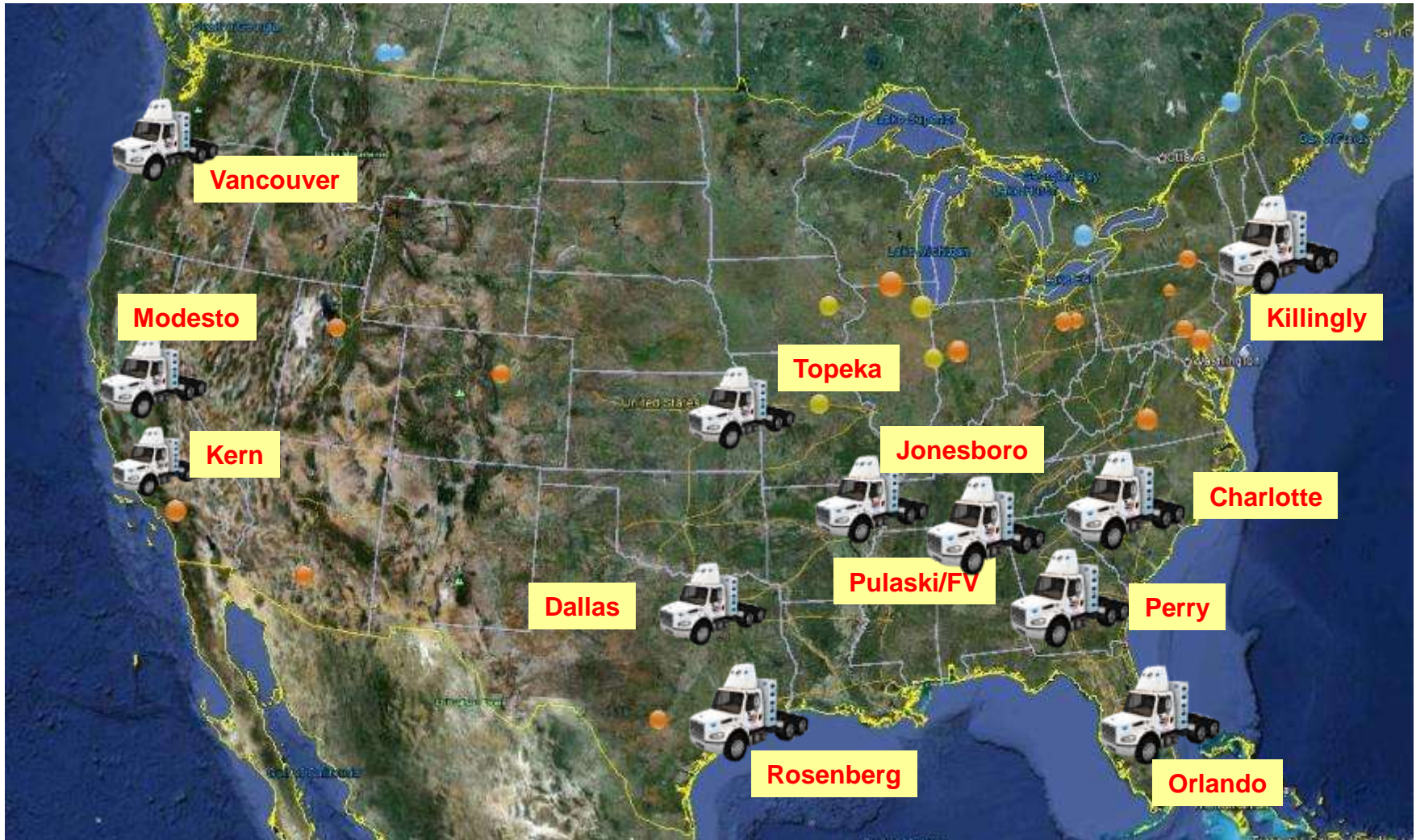
# RFP Outline

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- **Competitive Process based on “anchor tenant” arrangement**
- **Prioritized Tier 1 and 2 sites based on scale & business need**
- **Key components:**
  - **Base fuel volume commitment**
  - **Performance**
  - **Schedule – Specific startup**

# Sites Considered for RFP





# Beloit, Wisconsin Frito-Lay owned CNG station

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# Garage Capability

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## **Must Invest in garage capability to maintain CNG assets**

- **Building safety/NFPA**
- **Training**
- **Tools**

## **General NFPA & FMG Requirements**

- Methane detection
- Indirect heating sources
- Adequate ventilation
- Dropped ceiling or no electrical <18" below ceiling level
- Low-temperature lighting
- No spark sources (motors, relays, etc) in air handling equipment or near ceiling.
- In some cases automatic door openers may be required – tie into detection system.

Exact Scope will be determined upon a detailed site review

## 2013-on Future CNG Site Approach

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- Target 100 CNG Units in 2013.
- Add units at existing locations with “optimized” fuel.
- Go to 4-5 new sites each year
- Prioritize largest sites – SCALE - bigger bang for the buck, lower risk
- Factor in business changes as needed
- Garage Investment/External MX support
- Annual Fuel Partner RFP will include prioritized site list
  - Non-optimized current sites
  - New Sites without fuel
  - Real Estate Purchase Option



# 2013 CNG Tractors will make up 20% of our Fleet

## CNG is quickly becoming a reality in our fleet!

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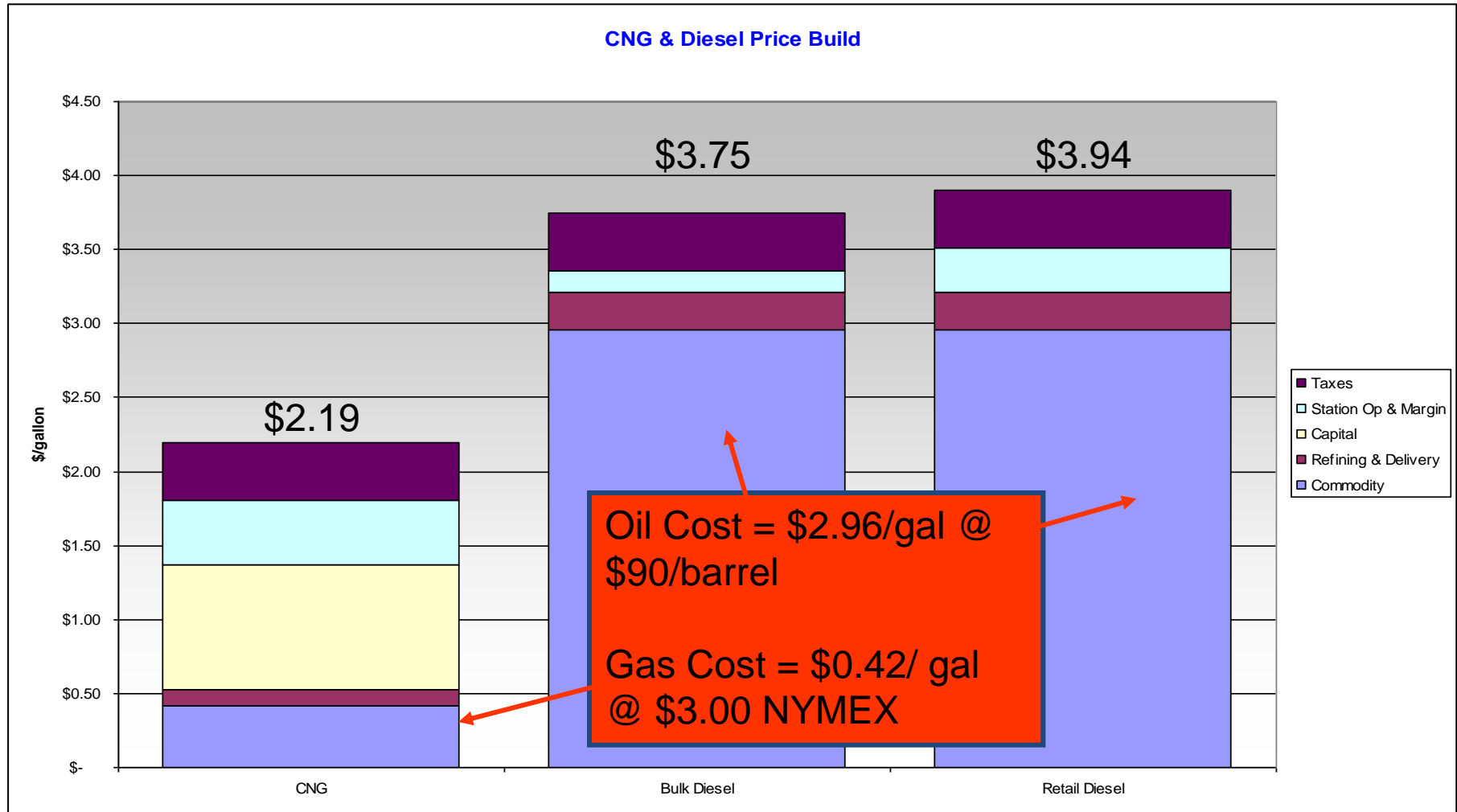
## Thank You!!

# Appendix

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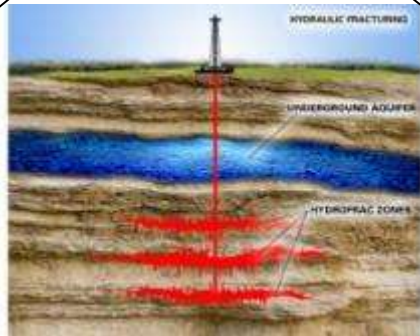
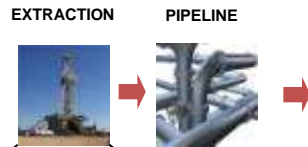


# CNG VS Diesel Price Build





# Natural Gas Supply Chain



The drilling and hydraulic fracturing industry is heavily regulated and best practices are used by drillers minimize environmental impact on:

- Water usage
- Fluid disposal and recycling
- Drinking water contamination
- Gas leakage



(An extensive network of piping already exists to transport natural gas from the source to use points)

## Commercial Station Design

- Public
- Pricing
- Pressure & Flow
- Pavement
- Proximity

## CNG Energy Basics

1 gallon diesel = 139,000 BTU  
 = X cubic ft NG (show visual) not under pressure  
 = Y cubic feet (show visual) under pressure  
 = 1 Diesel Gallon Equivalent (DGE)

# CNG Safety

- Natural gas vehicles are a safe alternative with a proven track record.
- CNG is about as flammable as diesel fuel. CNG gas poses a danger of ignition only when present in a 5% to 15% concentration.
- CNG will not pool when spilled, which reduces the probability of a fire if the tank is breached.
- Natural Gas presents an asphyxiation hazard at concentrations exceeding 21%.



Methane Gas Detection – under hood and in cab

# CNG Tank Safety

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- Twenty-Year Tank Design - Design and Construction is Heavily Regulated
- All CNG Vehicle Fuel Containers **MUST** meet the federal government's FMVSS 304 (49 CFR 571.304), *Compressed Natural Gas Fuel Container Integrity*.



## Tank Testing Procedures:

- Drop/Crash Testing
- Bonfire Testing
- Dynamite Testing
- Gunfire Testing – Armor Piercing Rifle Bullets
- Hydraulic Crush Tests
- Acid/Corrosion Tests
- Pressure Relief Valve is designed to safely vent tank in case of overpressurization, impact, or fire.
- Google “CNG Tank Testing” – Numerous Web Sites and You Tube Videos
- **SUMMARY: NATURAL GAS IS AS SAFE, OR SAFER, THAN DIESEL AND GASOLINE**

